

# ADVANCED INDUSTRIAL NETWORK SECURITY FOR SCADA, AUTOMATION, PROCESS CONTROL AND PLC SYSTEMS

## A 3-day Workshop Summary

### **OBJECTIVES:**

At the end of this workshop participants will be able to:

- Explain the concept of cyber security
- Identify different types of Cyber Security threats
- Apply the fundamental concepts of industrial network security to your SCADA and automation systems
- Conduct a preliminary analysis of your industrial networks and prepare to withstand and anticipate attacks and apply defences
- Discuss the issues of industrial network security competently with your associates in IT and vendors
- Understand and be able to construct a secure robust Local Area Network
- Identify steps to improve Cyber Security of SCADA Systems

### **THE WORKSHOP:**

This workshop will give you a fundamental understanding of security in effective industrial networking and data communications technology. It will also present you with the key issues associated with security in industrial communications networks and will assist managers, system operators and industrial data communications specialists in setting up secure systems.

One completion of the workshop you will have developed a practical insight into how to achieve optimum industrial network security for your organisation.

Topics covered include: introduction and terminology; firewalls; authentication, authorisation and anonymity; remote access to corporate networks; cryptography; VPN's; data security; desktop and network security; security precautions in a connected world; and internet security.

### **WHO SHOULD ATTEND?**

If you are using any form of communication system this workshop will give you the essential tools in securing and protecting your industrial networks whether they be automation, process control, PLC or SCADA based. It is not an advanced workshop – but a hands-on one.

Anyone who will be designing, installing and commissioning, maintaining, securing and troubleshooting TCP/IP and intra/internet sites will benefit including:

- Design engineers
- Electrical engineers
- Engineering managers
- Instrumentation engineers
- Network engineers
- Network system administrators
- Technicians



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## **PRE-REQUISITES**

A basic working knowledge of industrial communications and applications is useful.

## **TIMING:**

Workshop timing is generally 8am registration and a prompt start at 8.30am with lunch at 12.30 and a finish no later than 5pm. There will be 15minute morning and afternoon breaks. These can easily be varied for on-site presentations.

## **WORKSHOP CONTENT SUMMARY**

### **REGISTRATION**

#### **INTRODUCTION TO INDUSTRIAL NETWORK SECURITY**

- Course outline
- The evolution of networking
- What is network security, Cyber Space and Cyber security?
- Security Myths
- Why has security assumed more importance in recent times?
- Security in the context of Industrial automation systems
- Information networks and industrial networks - the similarities and differences
- Organizational issues
- Network security solutions
- Wireless networks
- Security testing
- Summary

#### **NETWORK THREATS , VULNERABILITIES AND RISKS**

- Introduction
- Security goal
- Threats and underlying causes
- Motivation for threats
- Knowledge
- Vulnerabilities
- Network attacks
- Security measures
- Risks resulting from attacks
- Attack scenarios in public utility systems
- Common criteria based approach for analysis of threats and vulnerabilities
- Summary

#### **DEVELOP CYBER SECURITY MANAGEMENT SYSTEM (CSMS)**

- Initiate development of CSMS
- High level risk assessment
- Detailed risk assessment
- Establish policy and procedures
- Define and implement countermeasures
- Maintain CSMS

## **PHYSICAL SECURITY**

- Physical and logical access to networked equipment
- Network segmentation

## **AUTHENTICATION**

- Authentication basics
- Client-side certificates
- Passwords
- Smart cards
- Tokens
- Biometrics
- PAP
- CHAP
- RADIUS
- TACACS/TACACS+

## **ENCRYPTION**

- Symmetrical encryption schemes (DES, RC4)
- Public-key encryption schemes (RSA)
- Certificate Authorities (CAs)

## **PROXIES/FIREWALLS**

- Basic firewall operation
- Natural Address Translation (NAT)
- Firewall types (IP filtering, stateful inspection, proxy, DMZ)
- Implementing firewalls for industrial protocols

## **INTRUSION DETECTION SYSTEMS (IDSS)**

- Network-based Intrusion detection systems
- Host based systems
- Comparison of the two types of IDS
- Choice of IDS system
- Responding to an attack
- Deployment

## **ROUTER SECURITY**

- Administrator access
- Firmware upgrades
- Logging
- Access Control Lists (ACLs)

## **SWITCH SECURITY**

- Administrator access
- Port based MAC address management
- ACL filtering
- Virtual LAN (VLAN) implementation
- Industrial switch security



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## **VPNS**

- Virtual Private Network (VPN) concept
- Tunnelling
- L2TP
- IPSec
- SOCKS 5

## **WIRELESS LANS**

- Encryption and authentication - current problems and developments
- IEEE 802.1x
- WEP
- WZC
- WPA
- AES
- LEAP
- EAP-TLS
- EAP-TTLS
- Implementing security for industrial wireless networks

## **SECURITY TESTING**

- Introduction
- The need for security testing
- Security testing over the life cycle of the system
- Who will be responsible for security testing?
- Testing techniques
- Documentation
- Prioritizing
- Summary

## **APPENDICES**

### **STEPS TO IMPROVE CYBER SECURITY OF SCADA NETWORKS**

**NISCC Good Practice Guide on firewall deployment for SCADA and process control networks**

**Guidelines for securing Wireless Networks**

## **SUMMARY & OPEN FORUM**

## **COMPLETE FEEDBACK SHEETS**

## **CLOSING**